

# JOURNAL OF TRANSPORT



ISSUE 1, 2025 vol. 2

E-ISSN: 2181-2438

ISSN: 3060-5164



RESEARCH, INNOVATION, RESULTS



**TOSHKENT DAVLAT  
TRANSPORT UNIVERSITETI**

Tashkent state  
transport university



**JOURNAL OF TRANSPORT**

RESEARCH, INNOVATION, RESULTS

**E-ISSN: 2181-2438**

**ISSN: 3060-5164**

**VOLUME 2, ISSUE 1**

**MARCH, 2025**



[jot.tstu.uz](http://jot.tstu.uz)

# TASHKENT STATE TRANSPORT UNIVERSITY

## JOURNAL OF TRANSPORT

SCIENTIFIC-TECHNICAL AND SCIENTIFIC INNOVATION JOURNAL

VOLUME 2, ISSUE 1 MARCH, 2025

**EDITOR-IN-CHIEF**

**SAID S. SHAUMAROV**

*Professor, Doctor of Sciences in Technics, Tashkent State Transport University*

**Deputy Chief Editor**

**Miraziz M. Talipov**

*Doctor of Philosophy in Technical Sciences, Tashkent State Transport University*

---

The "**Journal of Transport**" established by Tashkent State Transport University (TSTU), is a prestigious scientific-technical and innovation-focused publication aimed at disseminating cutting-edge research and applied studies in the field of transport and related disciplines. Located at Temiryo'Ichilar Street, 1, office 465, Tashkent, Uzbekistan (100167), the journal operates as a dynamic platform for both national and international academic and professional communities. Submissions and inquiries can be directed to the editorial office via email at [jot@tstu.uz](mailto:jot@tstu.uz).

The Journal of Transport showcases groundbreaking scientific and applied research conducted by transport-oriented universities, higher educational institutions, research centers, and institutes both within the Republic of Uzbekistan and globally. Recognized for its academic rigor, the journal is included in the prestigious list of scientific publications endorsed by the decree of the Presidium of the Higher Attestation Commission No. 353/3 dated April 6, 2024. This inclusion signifies its role as a vital repository for publishing primary scientific findings from doctoral dissertations, including Doctor of Philosophy (PhD) and Doctor of Science (DSc) candidates in the technical and economic sciences.

Published quarterly, the journal provides a broad spectrum of high-quality research articles across diverse areas, including but not limited to:

- Economics of Transport
- Transport Process Organization and Logistics
- Rolling Stock and Train Traction
- Research, Design, and Construction of Railways, Highways, and Airfields, including Technology
- Technosphere Safety
- Power Supply, Electric Rolling Stock, Automation and Telemechanics, Radio Engineering and Communications
- Technological Machinery and Equipment
- Geodesy and Geoinformatics
- Automotive Service
- Air Traffic Control and Aircraft Maintenance
- Traffic Organization
- Railway and Road Operations

The journal benefits from its official recognition under Certificate No. 1150 issued by the Information and Mass Communications Agency, functioning under the Administration of the President of the Republic of Uzbekistan. With its E-ISSN 2181-2438, ISSN 3060-5164 the publication upholds international standards of quality and accessibility.

Articles are published in Uzbek, Russian, and English, ensuring a wide-reaching audience and fostering cross-cultural academic exchange. As a beacon of academic excellence, the "Journal of Transport" continues to serve as a vital conduit for knowledge dissemination, collaboration, and innovation in the transport sector and related fields.

# Applying the movement of seeds on the surface of the working body and establishing the axis of the dividing plane of the electromechanical sorting device

Sh.N. Otakhonova<sup>1</sup>, G.K. Eshmatova<sup>2</sup>, D.E. Qurbonboeva<sup>3</sup>

<sup>1</sup>Scientific-Research Institute of Agricultural Mechanization (SRIMA), Tashkent, Uzbekistan

<sup>2</sup>Chirchiq Higher Tank Command and Engineering School, Tashkent, Uzbekistan

<sup>3</sup>School No. 35, Urgench, Uzbekistan

**Abstract:** This article is based on the coordinates of the angle of disconnection of seeds from the working body of an electromechanical sorting device and the axis of the dividing plane of the receiving bunker, which is based on the sorting of seeds of agricultural crops by the action of an electric field.

**Keywords:** sorting device, electric field, electrodes, voltage, planting seeds, technical fraction

## Elektromexanik saralagich qurilmasining bo'lish tekisligi o'qini asoslash va urug'larni ish organi yuzasidagi harakatini tatbiq etish

Otaxonova Sh.N.<sup>1</sup>, Eshmatova G.K.<sup>2</sup>, Qurbonboyeva D.E.<sup>3</sup>

<sup>1</sup>Qishloq xo'jaligini mexanizatsiyalash ilmiy-tadqiqot instituti, Toshkent, O'zbekiston

<sup>2</sup>Chirchiq oliy tank qo'mondonlik muhandislik bilim yurti, Toshkent, O'zbekiston

<sup>3</sup>35-sonli umumta'lim maktabi, Urganch, Uzbekistan

**Annotatsiya:** Ushbu maqolada qishloq xo'jalik ekinlari urug'ini elektr maydon ta'sir ettirilib saralashga asoslangan elektromexanik saralagich qurilmasining ish organidan urug'larni uzilish burchaklari va qabul qilish bunkerining bo'lish tekisligi o'qining koordinatalari asoslangan.

**Kalit so'zlar:** saralash qurilmasi, elektr maydon, elektrodlar, kuchlanish, urug'lik chigit, urug'lik fraksiya, texnik fraksiya

## 1. Kirish

Qishloq xo'jalik ekinlari urug'larini saralash sifatini oshirish uchun amalda turli usullardan foydalanib kelinmoqda. Bu usullar ichida elektr maydon ta'sir ettirilib saralashni ham samarali deb aytish mumkin. Keyingi yillarda olib borilgan ilmiy tadqiqotlarning ko'rsatishicha, aynan chigitlarning elektrofizik xossalardan kelib chiqib ularga elektr maydoni yordamida ishlov berish yangi prinsipga asoslangan, yuqori samaradorlikka ega saralash, tabaqalash, zararsizlantirish texnologiyalarini yaratish imkonini berishi mumkinligini ko'rsatmoqda. Shuningdek, olib borilgan tadqiqotlar dalada terib olingan dastlabki paxta xom ashyosini elektr maydonida saralash orqali bir vaqtning o'zida undan olinadigan urug'lik chigitning va qimmatbaho paxta tolasining sifatini yaxshilash mumkinligini ko'rsatadi [1]. Qarama-qarshi ishorali elektrodlar orasida ma'lum bir masofa bo'lishi kerak. Bu o'z navbatida ish organi dielektrik qismining yuzasiga vintsimon shaklda yo'nilgan ariqchalar orasidagi masofaga to'g'ridan-to'g'ri bog'liq [2]. Shuni hisobga olib, Qishloq xo'jaligini mexanizatsiyalash ilmiy-tadqiqot institutida tuksiz chigitlarni saralaydigan elektromexanik saralash qurilmasi tajriba nusxasi ish organida elektrodlar orasidagi masofani aniqlash uchun


dielektrik halqalar yuzasiga yo'nilgan ariqchalarini turli kenglikda tayyorlab, tajribalar o'tkazildi [3].


## 2. Tadqiqot metodikasi

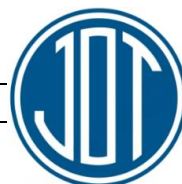
Ma'lumki, urug'larni ish organi yuzasidan uzilish burchaklari elektr saralagich qurilmasining konstruktiv o'lchamlari va ish rejimlari o'zgarmas bo'lganda, ularning fizik-mexanik xossalari (massasi, geometrik o'lchamlari, zichligi va energiya ko'rsatkichi) bog'liq bo'lib, saralash texnologik jarayonida ish organi yuzasidan har xil burchaklarga burilganda uziladi [4]. Shuni hisobga olib, elektromexanik saralagich qurilmasida saralangan urug'larni alohida-alohida, ya'ni urug'lik va texnik fraksiyaga ajratish uchun qabul qilish bunkerini bo'lish tekisligi o'qining koordinatalarini to'g'ri tanlash lozim [5].

Tajribalar davomida avval bajarilgan tadqiqot ishlari tahlil qilinish, ish organi yuzasiga "γ" burchak ostida yo'nilgan ariqchalarga 16, 13 va 10 mm li kenglikda, diametri 7 va 5 mm bo'lgan elektrod sim o'ralib, urug'lar elektr saralagich qurilmasidan o'tkazildi. Elektr saralagich qurilmasi ish organi aylanishlar soni elektron taxometr yordamida o'lchanganda 20, 30 hamda 40 ayl·min, 3000 V,

<sup>a</sup> <https://orcid.org/0009-0005-6407-4193>

<sup>b</sup> <https://orcid.org/0009-0004-0674-3769>

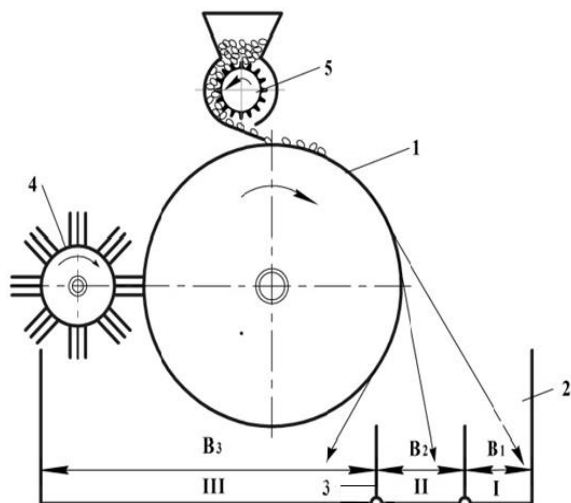
<sup>c</sup> <https://orcid.org/0009-0005-6724-9649>





4000 V hamda 5000 V kuchlanish berilganda urug'larning ish organi yuzasidan uzilish burchaklari o'zgarishi kuzatildi. Qabul qilish bunkerining mos fraksiyalariga ajralgan urug'lar miqdori aniqlanib, olingan eksperimental tadqiqot natijalari kompyuter dasturlari va differensial bog'lanishli matematik ifodalar yordamida tahlillar o'tkazildi.

1-rasmda ish organi diametri 340 mm, aylanishlar soni 40 min<sup>-1</sup>, qarama-qarshi elektrodlar orasidagi kuchlanish 4000 V ga teng bo'lganda, massasi har xil, ya'ni 40-65, 80-110, 120-140 mg ga teng bo'lgan tuksiz chigitlarni elektromexanik saralagich qurilmasining ish organi yuzasidan uzilish burchaklarini o'zgarish chegaralari tasvirlangan.



**1-rasm. Har xil massali tuksiz chigitlarni ish organi yuzasidan uzilish burchaklarining o'zgarish chegaralari:**

1-ish organi; 2-qabul qilish bunker; 3-bo'lish tekisligi; 4-cho'tka; 5- yuklash bunker. B<sub>3</sub>) 40 - 60 mg; B<sub>2</sub>) 80 - 110 mg; B<sub>1</sub>) 120 - 140 mg massali ajralgan urug'lar

Rasmda tasvirlangan sxemadan ko'rinib turibdiki, tuksiz chigitlar massasiga bog'liq ravishda ish organi yuzasidan har xil burchaklarda uzilayapti. Bu o'z navbatida qabul qilish bunkerini bo'lish tekisligi o'qining koordinatalarini to'g'ri tanlash orqali, ish organi yuzasidan har xil burchaklarda uzilgan tuksiz chigitlarni urug'lik va texnik fraksiyalarga aniq ajratish imkonini beradi.

### 3. Tadqiqot natijalari

Qabul qilish bunkerining bo'lish tekisligi o'qi maqbul qiymatga erishguncha tajribalar davom ettirilib, olingan natijalar o'zaro taqqoslandi. Qabul qilish bunkerining mos fraksiyalariga qancha miqdorda urug'lar ajralgani elektron analitik tarozi yordamida o'lchab olindi. Bo'lish tekisligi ish organi valining markaziga nisbatan gorizont tekislikda 170 mm masofaga o'rnatilganda, fraksiyaga kelib tushgan urug'lar asosan birinchi fraksiyaga ko'p miqdorda ajraldi, ya'ni massasi bo'yicha og'ir urug'lar miqdori ikkinchi fraksiyaga qaraganda ikki baravar ko'p bo'ldi. Uchinchi fraksiyaga esa deyarli tushmadi.

Qabul qilish bunkerining ish organi valining markaziga nisbatan gorizont tekislikda 270 mm masofaga o'zgartirilganda esa, fraksiyaga kelib tushgan urug'lar asosan uchinchi (texnik) fraksiyaga ko'p miqdorda ajraldi, ya'ni massasi bo'yicha urug'lik chigit hisoblangan urug'lar

ham texnik fraksiyaga tushib qoldi. Bu qiymat ikkinchi fraksiyaga qaraganda ikki baravar ko'p bo'ldi. Birinchi fraksiyaga esa deyarli tushmadi.

Bundan xulosa qilish mumkinki, qabul qilish bunkerini bo'lish tekisligi o'qining koordinatalari ish organi valining markaziga nisbatan gorizont tekislikda 220 mm ga teng bo'lganda elektromexanik saralagich qurilmasida tuksiz chigitlarni urug'lik va texnik fraksiyaga aniq ajratishga erishiladi.

Ilmiy manbalardan ma'lumki, qishloq xo'jalik ekinlari urug'larini saralash qurilmasining yuklash bunkerini sirpanish taxtasidan aylanayotgan baraban yuzasiga kelib tushganda, ularning o'zaro ta'siri natijasida uch xil harakat kuzatiladi: urug' barabandan sirpanib orqada qolib harakatlanadi ( $V_u < V_b$ ); urug' baraban bilan birgalikda harakatlanadi ( $V_u = V_b$ ) va urug' barabandan sirpanib ilgari lab harakatlanadi ( $V_u > V_b$ ).

Jadvalda ish qalanish burchagi bir xil, massasi har xil bo'lgan tuksiz chigitlarni elektromexanik saralagich qurilmasining ish organi yuzasidagi harakatini keltirib chiqarilgan matematik ifodalar bo'yicha tadqiq etish natijalari keltirilgan.

**1-jadval**

**Har xil massali tuksiz chigitlarni ish organi yuzasidagi harakatini nazariy tadqiq etish natijalari**

Urug'lik chigit massasi m, mg	40-65	80-110	120-140
Yig'indi elektr kuchining qiymati, $\Sigma F, N$	569·10 <sup>-6</sup>		
Sirpanib orqada qolib harakatlanish burchagi $\alpha_2$ , gradus	15°30' - 17°30'	18°30' - 19°45'	20°30' - 20°45'
Sirpanib ilgari lab harakatlanish boshlangan burchagi, $\alpha_3$ , gradus	56°49' - 62°34'	58°40' - 53°43'	51°41' - 50°15'
Ish organi bilan birga harakatlanish burchagi, $\alpha_b$ , gradus	39°19' - 47°04'	34°43' - 38°30'	29°30' - 31°41'
Ish organi yuzasidan uzilish burchagi, $\alpha_4$ , gradus	116°04'	88°30'	81°30'
Ish organidan uzilish vaqtidagi tezligi, $V_u, m/s$	1,48	1,26	0,99

Jadvalda keltirilgan natijalardan ko'rinib turibdiki, tuksiz chigitlarni massasiga qarab, ularni saralagich qurilmasining ish organi yuzasidagi harakatining xarakteri ham o'zgarayapti. Masalan, massasi 40-65 mg ga teng bo'lgan tuksiz chigit tezligi ish organining chiziqli tezligiga 15°30' - 17°30' burchakka burilganda tenglashsa, massasi 80-110 mg va 120-140 mg ga teng bo'lgan chigitlarni tezligi



ish organining chiziqli tezligiga, mos ravishda,  $18^{\circ}30' - 19^{\circ}45'$  va  $20^{\circ}30' - 20^{\circ}45'$  burchakka burilganda tenglashayapti. Ya'ni massasi kichik bo'lgan tuksiz chigitlarni ish organi bilan birga harakati, massasi katta bo'lgan chigitlarga nisbatan, oldinroq boshlanayapti. Shu bilan birga, massasi 40-65 mg ga teng bo'lgan tuksiz chigitlar ish organi bilan  $39^{\circ}19' - 47^{\circ}04'$  birgalikda harakatlanib, uning yuzasidan  $116^{\circ}04'$  burchakka burilganda 1,48 m/s tezlik bilan uzilsa, massasi 80-110 mg va 120-140 mg ga teng bo'lgan chigitlar ish organi bilan  $34^{\circ}43' - 38^{\circ}30'$  va  $29^{\circ}30' - 31^{\circ}41'$  birga harakatlanib, uning yuzasidan  $88^{\circ}30'$  va  $81^{\circ}30'$  burchakka burilganda, 1,26 va 0,99 m/s tezlik bilan uzilayapti.

Olingan natijalardan ko'rinib turibdiki, massasi har xil bo'lgan tuksiz chigitlarni saralagich qurilmasining ish organi yuzasidagi harakati bir-biridan tubdan farq qiladi. Shuning uchun ularni ish organining yuzasidan uzilish burchaklari ham farq qilib, har xil burchaklarda uzilayapti.

#### 4. Xulosa

1. Elektromexanik saralagich qurilmasida elektrodga beriladigan kuchlanishning belgilangan qiymatini urug'larni saralash texnologik jarayonini amalga oshirishda asosiy omillardan biri sifatida qarash mumkin.

2. Tuksiz chigitlarni fizik-mexanik xossalari bo'yicha elektromexanik saralagich qurilmasining ish organi yuzasidagi harakati va uzilish burchaklarini bir-biridan farq qilishi, ularni urug'lik va texnik fraksiyaga aniq ajratish hamda yuqori sifatli, biologik xossalari bir-biriga yaqin bo'lgan sara urug'liklar olish imkonini beradi.

3. Ish organi diametri 340 mm, aylanishlar soni 40 min<sup>-1</sup>, qarama-qarshi ishorali elektrodga beriladigan kuchlanish qiymati 4000 V, elektrodlar diametri 5,0 mm va orasidagi masofa 10,0 mm ga teng bo'lganda, sifatli tuksiz chigitlardan sifatli tuksiz chigitlarni ajratib olish ta'minlanadi.

4. Qabul qilish bunkerini bo'lish tekisligi o'qining koordinatalari ish organi valining markaziga nisbatan gorizontal tekislikda 220 mm va vertikal tekislikda 250 mm masofaga o'rnatilib, balandligi 225 mm ga teng bo'lganda elektromexanik saralagich qurilmasida tuksiz chigitlarni urug'lik va texnik fraksiyaga aniq ajratishga erishiladi.

#### Foydalangan adabiyotlar / References

[1] A.A. Yusubaliyev, O.J. Primov, O. Qurbonboyev. Urug'lik chigitga elektr maydonida ishlov berish – T.: "Adabiyot uchqunlari", 2017. – B. 184 b.

[2] A.T. Rosaboyev. Letuchkalarni triboelektrik qurilmada saralashning ilmiy va texnologik asoslari. – T.: "Adabiyot uchqunlari", 2015. – B. 6-7

[3] Айдаров Ш.Г. Исследование сортирования опущенных семян хлопчатника в электрокоронном барабанном сепараторе: Автореф. дис. ... канд.тех. наук. – Челябинск, 1973. – 21 с.

[4] ЁҚХ-Фтех-2018-49 "Qishloq xo'jalik ekinlari urug'ini qobiqlash texnologik jarayonining ilmiy asoslarini rivojlantirish" mavzusidagi yosh olimlar fundamental loyiha bo'yicha 2018 yil uchun oraliq hisobot. – Gulbahor, 2018, – 86 b.

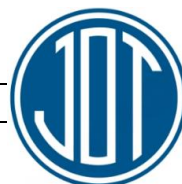
[5] Юсубалиев А. Разработка электротехнологических методов подготовки семян хлопчатника: Автореф. дис. ... докт.техн. наук. – Ташкент, 2007. – 35 с.

[6] Sh.G. Aydarov, Sh.N. Otaxonova. Elektromexanik usulda saralaydigan qurilmada tuksiz chigitlarni saralash. International Journal of Education, Social Science & Humanities. – Finland Academic Research Science Publishers. – Volume-11, Issue-7 – 2023

[7] Sh.N. Otaxonova, D.E. Qurbonboyeva. Tuksiz chigitlarni geometrik o'lehamlari tahlili/ Qishloq xo'jaligi mahsulotlarini ishlab chiqarish samaradorligini oshirishda innovatsion texnika va texnologiyalardan foydalanishning muammolari va istiqbollari. Respublika ilmiy amaliy anjumani maqolalar va tezislar to'plami. – Qarshi, 2024-yil 3-4-may. – B. 160-164.

#### Mualliflar to'g'risida ma'lumot/ Information about the authors

Otaxonova Shaxodatxon / Shakhodatkhan Otakhonova	Qishloq xo'jaligini mexanizatsiyalash ilmiy tadqiqot instituti tayanch doktoranti, (PhD) E-mail: <a href="mailto:shahodatotaxonova6@gmail.com">shahodatotaxonova6@gmail.com</a> Tel.: +99890-139-70-08 <a href="https://orcid.org/0009-0005-6407-4193">https://orcid.org/0009-0005-6407-4193</a>
Eshmatova Gavhar / Gavhar Eshmatova	Chirchiq oliy tank qo'mondon-muhandislik bilim yurti, Texnika fanlari falsafa doktori (PhD), o'qituvchi E-mail: <a href="mailto:eshmatovagavhar@gmail.com">eshmatovagavhar@gmail.com</a> Tel.: +99890-930-81-77 <a href="https://orcid.org/0009-0004-0674-3769">https://orcid.org/0009-0004-0674-3769</a>
Qurbonboyeva Dilfuza / Dilfuza Qurbonboyeva	Urganch tumani 35- umumta'lim maktabi fizika o'qituvchisi E-mail: <a href="mailto:dilfuzaqurbonbayeva3013@gmail.com">dilfuzaqurbonbayeva3013@gmail.com</a> Tel.: +99888-513-30-13 <a href="https://orcid.org/0009-0005-6724-9649">https://orcid.org/0009-0005-6724-9649</a>



<b>A. Seyfullaeva, M. Abishov</b> <i>The importance of agribusiness in ensuring food security in the republic.....</i>	49
<b>Sh. Otakhonova, G. Eshmatova, D. Qurbonboeva</b> <i>Applying the movement of seeds on the surface of the working body and establishing the axis of the dividing plane of the electromechanical sorting device.....</i>	53
<b>N. Zayniddinov, U. Abdulatipov, U. Yulchiev</b> <i>Increasing the reliability of UzTE16M diesel locomotives used in the Republic of Uzbekistan.....</i>	56
<b>B. Mirzaev, Z. Zulfiqorova</b> <i>Technical control of gas ballon car service processes.....</i>	59
<b>Sh. Kamaletdinov, M. Sharapova</b> <i>The concept of developing an automated national information system for operational management of freight transportation.....</i>	63
<b>M. Tohirov, I. Absattorov</b> <i>Assessing the potential of large multimodal transport and logistics centers in Uzbekistan to operate as international “dry ports”.....</i>	71
<b>U. Ziyamukhamedova, J. Nafasov, Z. Jalolova, D. Akhmedova, A. Bobonorov</b> <i>Optimization of the design and material of the loosening drum during cotton primary processing.....</i>	78
<b>E. Shchipacheva, S. Shaumarov, D. Rashidov</b> <i>Mahalla center of the future in Uzbekistan: space for all generations.....</i>	82
<b>S. Uktamov, G. Pulatova, F. Kurbanova</b> <i>Optimization of the design and material of the loosening drum during cotton primary processing.....</i>	85
<b>Ch. Toshpulatov</b> <i>Optical phenomena observed in the atmosphere: physical foundations of rainbow, galo and fatamorgan phenomena.....</i>	90